

# P. R. HAVENER

## Warming churches

### **ORIGINAL SAMTPLUSH CLASSIC**      **flecked velvet** **Total thickness 25mm - Total thickness 30mm - Total thickness 35mm**

#### **Description of material:**

##### **Fabric**

Premium-grade velvet fabric; **100% polyamide 6.6**; extremely hard-wearing; soil-repellent as fibres are impregnated; anti-static; Velour fabric non-flammable tested according to DIN EN 1021 part 1 and 2. Classification according to DIN 66084:2003 P-b.

Fabric weight:	975 g/RM (width 150 cm)
Resistance to abrasion:	300,000 cycles;
Fastness to rubbing:	> = 5
Light fastness:	> = 5
Fastness to water:	> = 4
Fastness to solvents:	> = 5
Fastness to shampoo:	> = 5

**12 shades acc. to colour chart**

#### **Structure of upholstery:**

##### **Stabilisation layer**

Calandred PE latex stabilization layer is welded to the fabric.

##### **Filling foam**

Very heavy-duty, high-quality foam, density 60 kg /m<sup>3</sup>, compressive strength 8.5; height of foam 15 mm, 20 mm and 25 mm, depending on thickness of upholstery

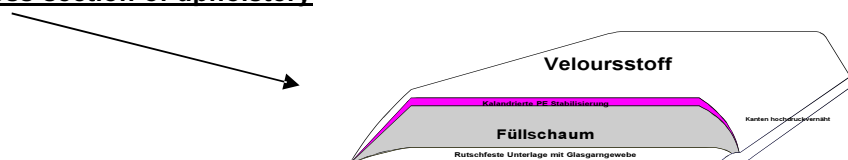
##### **Non-slip adherent foam**

5 mm non-slip adherent foam with PES/glass fibre primary backing material, can be wet-washed.

##### **Adhesive and bound seam**

Special adhesive, solvent-free, for bonding the different materials;  
triple seamed under high pressure with tear-resistant special polyamide yarn

#### **Cross section of upholstery**



#### **Production method**

Velvet fabric with calandred stabilisation layer, filling foam and non-slip adherent foam are all welded together; in addition, the edges of all the materials are sewn together under high pressure.

#### **Characteristics of the Havener pew upholstery**

The upholstery is simply placed on any chairs or pews and will not slip off at all. It can be removed and put back at any time without reducing the adhesive properties and without damaging the surface of the seat. Upholstery is guaranteed to be easy to clean and care for, as the fabric has been rendered soil-repellent by impregnating the fibres. The upholstery will not wrinkle and there is no deformation. It makes for very warm seating and yet is breathable thanks to the foam's pore structure and the heavy velvet. The PE latex coating under the fabric provides protection against moisture, which prevents liquids from penetrating the foam. The seat pads are suitable for use with pew heating. As all the high-quality materials are sewn and bonded together, there is no possibility of the edges opening up. An extremely long lifespan is guaranteed.

#### **Made to measure**

The upholstery is made to measure for each individual pew **exactly, without seams**; corners, curves, diagonal edges and recesses are finished individually.

**The seat cushions are non-flammable tested according to DIN EN 1021 part 1 and 2.**  
**Classification according to DIN 66084:2003 P-b.**

**Warranty: 20-year warranty on all the upholstery**